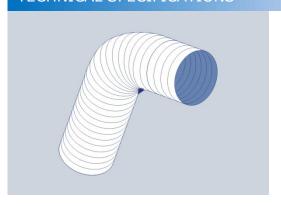
DEC INTERNATIONAL TECHNICAL SPECIFICATIONS





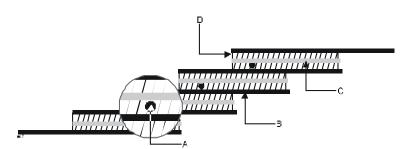
GENERAL INFORMATION LAMINATED DUCTING

DEC INTERNATIONAL, producer of flexible ducting for air management systems and heating systems (HVAC)

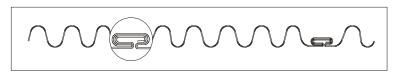
The abbreviation 'DEC' stands for Dutch Environment Corporation by, trading its products under the DEC International, is established in Enschede (The Netherlands) with a facility for the production and distribution of flexible ducting. Over the years DEC has become one of the world's largest manufacturers of flexible ducting systems and is recognized globally for its superior quality, its machine engineering and services. The production process is certified according to ISO9001:2008.

DEC INTERNATIONAL'S SPECIAL DUCT CONSTRUCTIONS

The DEC-laminate has been constructed out of a "sandwich construction". The polyester layer and the aluminium foil are shifted with respect to each other.



- A. wire
- B .polyesterlayer
- C. aluminium foil
- D. adhesion



PURE METAL DUCTS

The normal pure metal ducts have been produced with a folded seam.



DEC International, however, has produced a few products more solid. This means that these connections have a double folded seam. This connection is used in products like the Flueliners.

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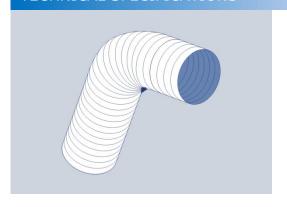
PLEASE NOTICE:

The consultant is responsible for the actual installation and Ine consultant is responsible for the actual installation and mounting of the product. The mentioned values with respect to temperatures are not appropriate to be used to determine the physical properties. These properties are also dependent on humidity and the temperature of the air inside and outside of the H.V.A.C. system.

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DEC INTERNATIONAL TECHNICAL SPECIFICATIONS





GENERAL INFORMATION

LAMINATED DUCTING

OPTIONS IN RESPECT TO HOUSE CONSTRUCTION

Application	Product	Properties
Mechanical exhausting	AludecCombidecGreydec	 up to 250 °C up to 140 °C up to 70 °C different chemical resistance
Air heating	Isodec Sonodec	T insulatedT + A insulated
Toilet exhausting	Aludec Greydec	• up to 250 °C • up to 70 °C
Mechanical ventilation	AludecCombidec	very flexiblevery flexible
Removing noise machines	 Sonodec 	fire resistance tested
Combustion tube	Decflex Flueliner	smooth inside
Chimney lining	Decflex Flueliner	combustion gas resistentair supply
Insertion loss	Sonodec TRD	attenuation in flow direction
Sound attenuation duct wall	 Sonodec GLX 	 increased attenuation duct wall
Insulation of existing channels	 Isosleeve 	 insulation jacket to attach easily

OPTIONS IN RESPECT TO BUILDING OF PUBLIC UTILITIES

Application	Product	Properties
Cooled air	Isodec	T insulated
	 Sonodec 	T+A insulated
Mechanical exhausting	 Aludec 	• up to 250 °C
	 Combidec 	• up to 140 °C
	 Greydec 	• up to 70 °C
		diff.chem.res.
Air heating	 Isodec 	T insulated
	 Sonodec 	T+A insulated
Toilet exhausting	 Aludec 	 up to 250 °C, flexible
	 Combidec 	 up to 140 °C, flexible
	 Greydec 	 up to 70 °C, flexible
	 Stretchdec 	 up to 250 °C, rigid
	 Compacdec 	• up to 250 °C, rigid
Mechanical ventilation	 Aludec 	 aluminium laminate
	 Combidec 	 mechanical strengthened
	 Stretchdec 	pure aluminium
	Compacdec	pure aluminium
Removing noise machines	Sonodec	fire resistance tested
Exhaust- and ventilation duct	Combidec Greydec HP	• up to 140 °C
		• up to 70 °C
		different chemical resistance
Chimney lining	Decflex Flueliner	 combustion gas resistant
		air supply purposes
Decreasing of sound level	Sonodec TRD	 increased attenuation in flow direction
Decreasing of noise	Sonodec GLX	 increased wall attenuation
Insulation of existing channels	 Isosleeve 	 insulation jacket to attach easily

EXPLANATION

T insulated = Thermically insulated

T+A insulated = Thermically and Acoustically insulated

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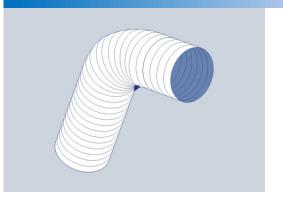
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DEC INTERNATIONAL TECHNICAL SPECIFICATIONS





GENERAL INFORMATION LAMINATED DUCTING

OPTIONS IN RESPECT TO INDUSTRY AND GENERAL

Application	Product	Properties
Exhaust hose	Decflex Flueliner	smooth inside
Exhausting welding vapours	• Combidec	static set up
Insulation (rain) water discharging	• Isosleeve	to attach easily
Air supply general	Aludec Compacdec Stretchdec	aluminium laminatepure aluminiumpure aluminium
Air supply higher temperatures	Aludec 112	• up to 250 °C
Higher temperature resistance	Decflex Flueliner	smooth inside surface
Chimney lining	Decflex Flueliner	combustion gas resistantventilation
Decreasing of sound	Sonodec TRD	increased attenuation in flow direction
Decreasing of sound	Sonodec GLX	increased attenuation in duct wall
Insulation of existing channels	Isosleeve	insulation jacket to attach easily

OPTIONS IN RESPECT TO SPECIAL APPLICATIONS

Application	Product	Properties
Clothes drier	• PVC	• up to 70 °C
General air supply purposes	Aludec	very flexible
Chimney lining	Decflex Flueliner	combustion gas resistant ventilation
Decreasing of sound	Sonodec TRD	increased attenuation in flow direction
Decreasing of sound	Sonodec GLX	increased attenuation of the duct wall

EXPLANATION

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